









# NX - the universal drill

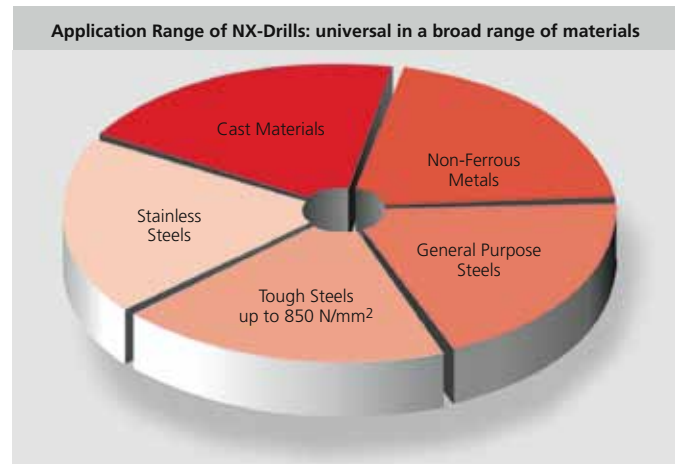
## Advantages

### Universal usage

For all low to medium tensile strength materials Stock offers a universal twist drill. The NX-drill is highly suited to a very broad range of applications. The NX-drill is recommended for

- non-ferrous metals,
- construction and carbon steels,
- high-alloyed steels,
- tool steels,
- cast and cast alloys,
- magnesium alloys,
- plastics and
- aluminium

And all with one type! Subsequently, mistakes in tool selection are eliminated and any indecision by the machine operator is avoided. At the same time, tool inventory is reduced and an optimal cost-performance-ratio is ensured!



### Flutes for the perfect chip-flow

Additional the NX-drill has a rounded flute form allowing improved chip removal.



### From extra short to long

The Stock NX-drill is now available in extra short, short and long length with a diameter-range from 1 upto 14mm. Therefore the NX-drill is universal in any respect: materials, hole sizes and depths.

### Special Flute-geometry

A modified secondary relief cone combined with a special self-centering web thinning let the NX-drill run smoothly at minimum required feed forces. This results in a greater bore accuracy. The TiN-coating increases the tool life and reduces cutting edge build-up.



