

Inquiry form drills



Quantity _____ pcs. **required number of holes** _____

Material

Material to be cut _____ Tensile strength/hardness _____ N/mm² HRC

Workpieces

Drilling depth _____ mm Hole tolerance _____

Tool material

solid carbide HSS-E HSS
 HSS-CO

Coolant

internal external
 Coolant pressure _____ bar

similar to standard item

Shank

Form HA plain

Form HB drive flat

Form HE whistle notch

cylindrical shank

Form B morse taper shank

_____ Size

Dimensions

total length _____ mm
 flute length _____ mm
 straight shank _____ mm
 shank \varnothing _____ mm
 step length _____ mm
 angle of countersink _____ ° Grad

Coating

bright finish TiN TiAlN AlTiN nano TiAlSiN _____ other coating

Contact

Company: _____
 Contact person: _____
 Telephone/Fax: _____
 Email address: _____

Date: _____